



THERAPY POOL

Installation Manual



THERAPY POOL Installation Notes

- To avoid any scratch and damage, the therapy pool should be installed on a level and smooth surface without any object in the way. It is highly recommended to clean the site before installation.

- The installation site should be determined if the location can withstand 25 gallons of water per square foot in order to avoid collapse.

- The installation location should be away from fire, pets, and any sharp object that may cause pool damage.

- The installation location should be close to water facilities for filling and discharging water. The pool will require approximately 1270 gallons of water.

- Ensure that the installation location does not cause flooding, which can result in damage or loss.

- At least 108in × 108in × 54in space is required to install the therapy pool.

- Read the manual first to fully understand the installation process before installation.


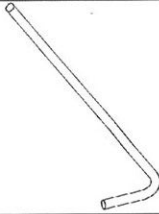




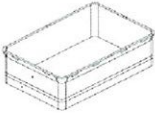

- Do not drag the Therapy pool in order to avoid unexpected wear and tear.

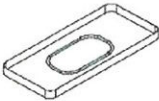



- Before moving Therapy pool to a new location, all the water must be discharged first to avoid liner rupturing and damage by lifting up the bottom of Therapy pool.

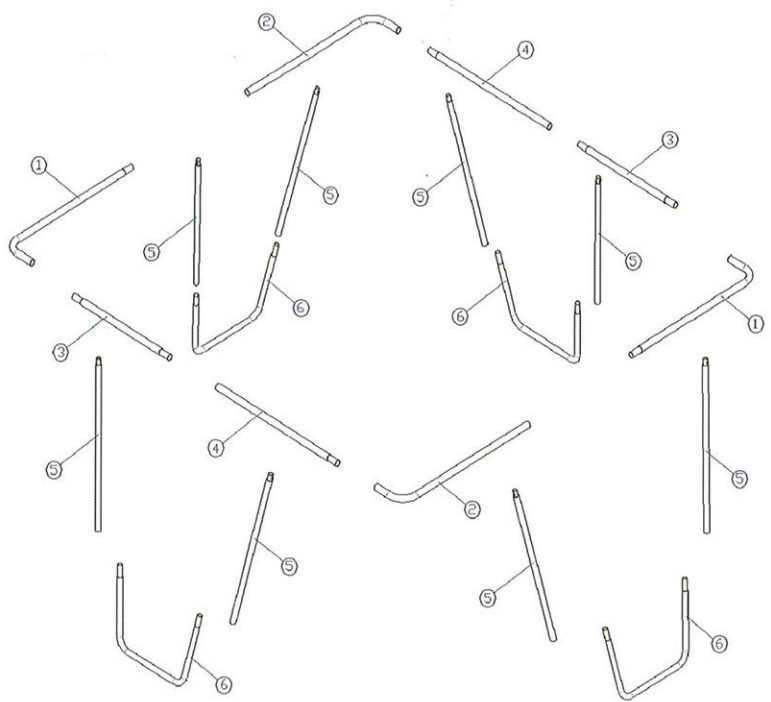
- To avoid bending and deformation of steel frame, do not lean on the frames, or use excessive force.

- If the water level over 46 inch, steel frame serious bending or any deformation occurs, please contact us as soon as possible.

THERAPY POOL Part List

Rubber WasherNo.	Name		QUANTITY
1	Framework long elbow tube		2
2	Framework short elbow tube		2
3	Framework long connection tube		2
4	Framework short connection tube		2
5	Supporting Leg (straight tube)		8
6	Supporting Leg (U shaped tube)		4
7	Liner		1
8	Floor Sheet		1

9	Pool Cover		1
10	Stairs		1
11	Stairs Connector		2
12	Locking wrench		1

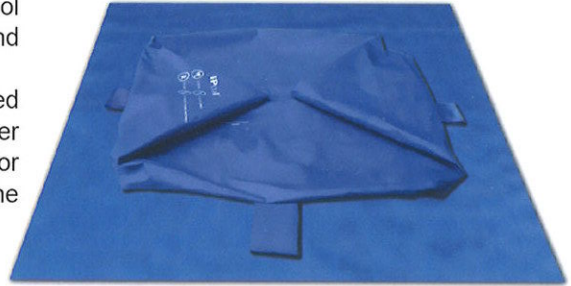


EXPLODED DIAGRAM
THERAPY POOL Installation

Step 1: Laying the Floor sheet
Locating an approximate or over 108in x 108in space, place and stretch out floor sheet on the ground.

Step 2: Pool Liner placement
Place the therapy pool liner on the floor sheet and stretch out.

Note: It is recommended to place and open the liner under the sunshine to dry for about 2 hours before the frame installation.



Step 3: Place the main framework tubes in the position correspondingly

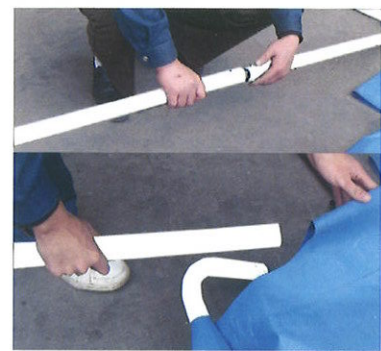


The main framework tubes should be inserted in the framework holding holes on the upper part of the pool liner, so place them in the position correspondingly first for easy and correct installation next,(Note: Please carefully place the framework tubes and avoid scratching the liner by the tube's end.)

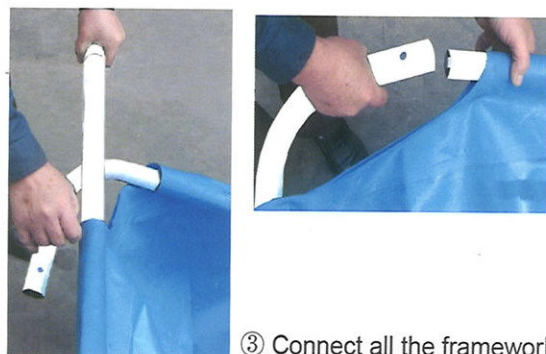
Step 4: Install the main framework



①Insert the long elbow tube and the short elbow tube into the frame work holding hole of the liner, then connect them according.



②Connect the long connection tube with the short connection tube, then insert into the framework holding hole of the liner.



③ Connect all the framework tube according.

Step 5: Install the supporting leg and connect with the harness



Put the supporting leg (U-shaped tube) into the liner's lower stretchable harness, then, connect with the supporting leg (straight tube).

Step 6: Attaching legs to main framework tube



Connect legs to main frame as shown in Figure.

Then pull the bottom of the leg to stretch the harness to maximum.

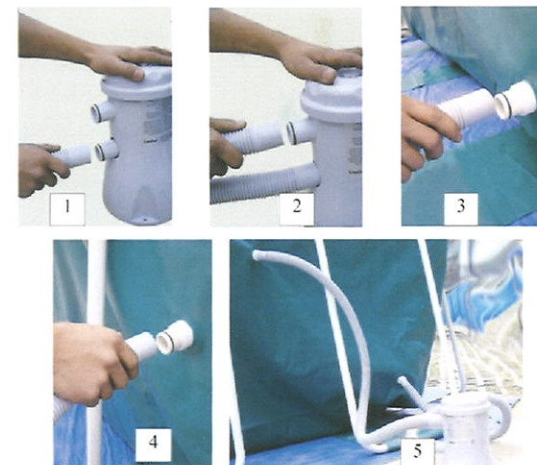
Step 7: Install the stairs

Please refer to the stairs installation instruction.

Step 8: Install the stairs connector

Please refer to the stairs connector installation instruction.

Step 9: Install the Filter



Match and connect the hose with the pipe opening of the filter and pool as shown below.

Step 10: Filling water

Before filling water, make sure that all connections are correctly fastened. Fill water to or under the level of 40 inch deep.



IMAGE OF THE COMPLETED INSTALLATION